



Dart Aerospace Ltd.
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Canada

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MAY 10 2018

D412-702-025
Job Sheet 177298



Part No: D412-702-025

Job Qty: 1 ea

Part Name: Shoulder Harnesses,4 Point Attachment,4 Man Aft Facing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/9/18

Job Tracking No:

Due Date: 5/14/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A 05.09.01 New issue KJ/JLM IPP Rev:B As per Dsi9351 07-03-14 JLM IPP Rev:C 07-07-28 As per Rev E JLM Verified By:ec IPP Rev. D 11.05.31 dsi 9559 EC verified by:DD

Ship Via:

DAS
10
9-89

DAS
21
9-89

Chg 002 see attachment

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/14/18	5/14/18	0.00	0.00	Start Up Stores/Pkg-2		MAY 10 2018
110	Packaging	1 pcs	5/14/18	5/14/18	0.00	0.00	Packaging1-4		MAY 10 2018
120	QC	1 pcs	5/14/18	5/14/18	0.00	0.00	QC4		SmB
125	DC	1 pcs	5/14/18	5/14/18	0.00	0.00	DC		SmB
130	Packaging	1 pcs	5/14/18	5/14/18	0.00	0.00	Packaging3-2		SmB
140	QC21-FG	1 Ea	5/14/18	5/14/18	0.00	0.00	QC21		MAY 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-20A	Bolt	8 Ea (8 ea)	90-Start up Operation	50170667
AN4-5A	Bolt	4 Ea (4 ea)	90-Start up Operation	5027725
D3198-1	Fitting	4 Ea (4 ea)	90-Start up Operation	5023580
D3551-11	Hook And Loop Tie	4 Ea (4 ea)	90-Start up Operation	5059559
D4387-043	Harness Assembly	4 Ea (4 ea)	90-Start up Operation	5036147
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5056039
NAS1149D0463J	Washer	20 Ea (20 ea)	90-Start up Operation	5055952

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-20A	8	170	0
	AN4-5A	4	76	0
	D3198-1	4	14	0
	D3551-11	4	48	0
	D4387-043	4	8	0
	MS21042L4	12	3,225	0
	NAS1149D0463J	20	6,875	0

Part Specifications

Specifications could not be found.



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Container No: S070107



Part: D412-702-025

Job No: 177298

Serial No/Batch: S070107

Revision:

Inspector:

Date: 05/10/10

QTY -021	QTY -023	QTY -025	QTY -027	QTY -029	QTY -035	QTY -081	Part Number	Description
X							D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X						D412-702-023	Dart 5-Man Forward Facing Shoulder Harness Kit, 4-point
		X					D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X				D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
				X			D412-702-029	Dart 1-Man Forward Facing Shoulder Harness Kit, 4-point
					X		D214-702-035	Dart 5-Man Aft Facing Shoulder Harness Kit, 4-point, for Bell 214B/B-1
						X	D412-702-081	Dart 2-Man Aft Facing Shoulder Harness Kit, 4-point
1	1		1	1			D412-702-069	GROMMET KIT
2	2						D3195-041	BRACKET
2	2						D3195-043	BRACKET
1	1			1			D3196-1	BAR
1			1				D3196-3	BAR
1			1				D3196-4	BAR
2	2						D3197-041	BAR
4		4				2	D3198-1	FITTING
2	2						D3268-1	PLACARD
9	5		4	1			D3446-041	HARNESS ASSEMBLY, 4 POINT
4		4				2	D3446-043	HARNESS ASSEMBLY, 4 POINT
					5		D3446-045	HARNESS ASSEMBLY, 4 POINT
13	5	4	4	1	5	2	D3551-11	HOOK AND LOOP TIE
2	2						D3546-1	CLIP
4		4				2	AN4-5A	BOLT
4	4						AN4-13A	BOLT
8		8				4	AN4-20A	BOLT
20		20				10	AN960JD416	WASHER (OR NAS1149D0463J)
12		12				6	MS21042L4	NUT (OR MS21042-4)
8	2		6	2			MS24694-S152	SCREW
8	2		6	2			MS24694-S154	SCREW

QTY -069	Part Number	Description
X	D412-702-069	GROMMET KIT
24	D3619-2	GROMMET
1	D3619-2T1	HOLE PUNCH
1	D3619-2T2	STRIKER BLOCK
1	D3619-2T3	PUNCH
1	D3619-2T4	DIE

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Description: 4-MAN SHOULDER HARNESS

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